Friday, 29/08/2008 1:30:26 PM Date: *User: Julie Lecocq **Process Sheet** : FLOAT SKIDTUBE : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 41686 **Estimate Number** : 10366 : D412742013 **Part Number** P.O. Number : N/A S.O. No. : **Drawing Number** : 29/08/2008 This Issue : N/A Project Number Prsht Rev. : NC : SKIDTUBES : D First Issue : 29/08/2008 Type **Drawing Revision** : 41685 Material **Previous Run Due Date** : 10/09/2008 Qty: 1 Um: Each Written By Checked & Approved By KJ/JLM Comment New Issue As per DSI9336 JLM 06-06-08 Est Rev:B Est RevC 07-12-03 ECN 1072 DD verified by:JLM **Additional Product** Job Number: Description: **Machine Or Operation:** Seq. #: DOCUMENT CONTROL 1.0 DC CHC7005 Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-742-013 CHG004 FLOAT SKID ASSEMBLY Comment: Sub-Component FLOAT SKID ASSEMBLY 1 x D412-742-043 PACKAGING RESOURCE #1 PACKAGING 1 3.0 Comment: PACKAGING RESOURCE #1 Pick Packing Kit Saddle, Fwd Out 205 4.0 D2571 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description D2571 Saddle Fwd Outside 5.0 D2572 Saddle, Fwd In 205 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick:

Qty Part Number

1 D2572

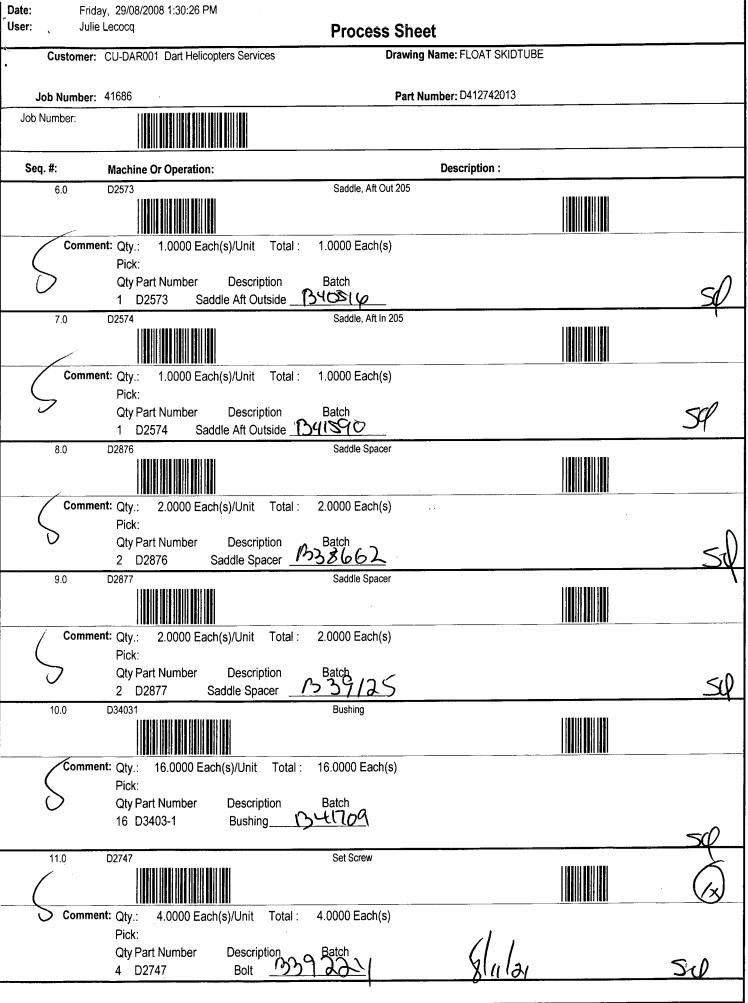
Description

Saddle Fwd Inside

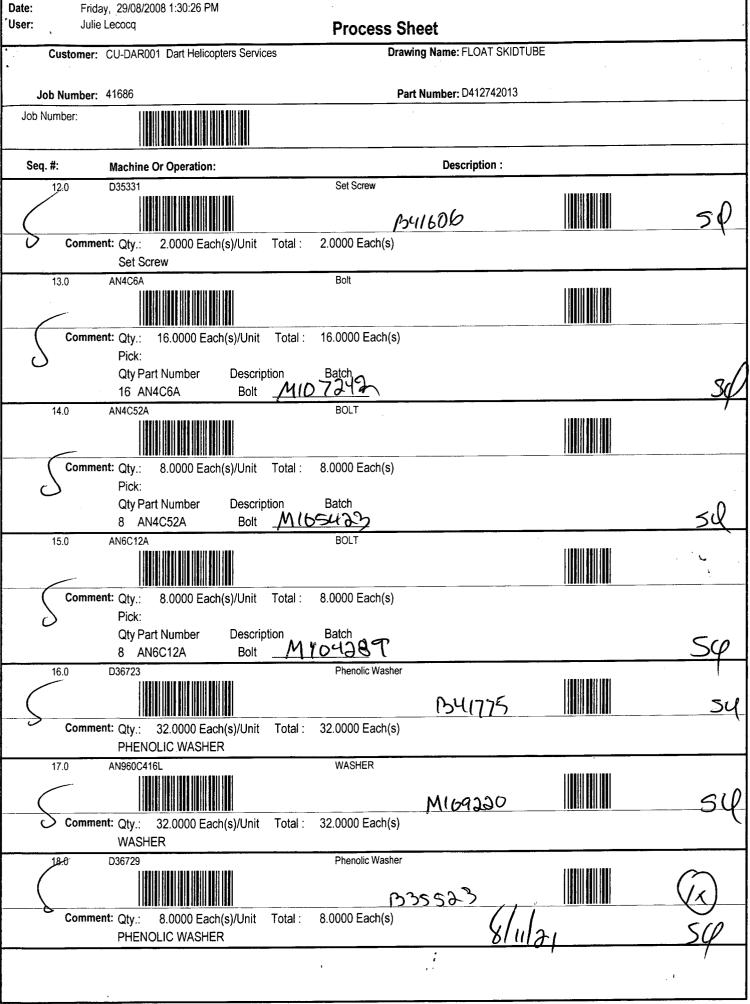
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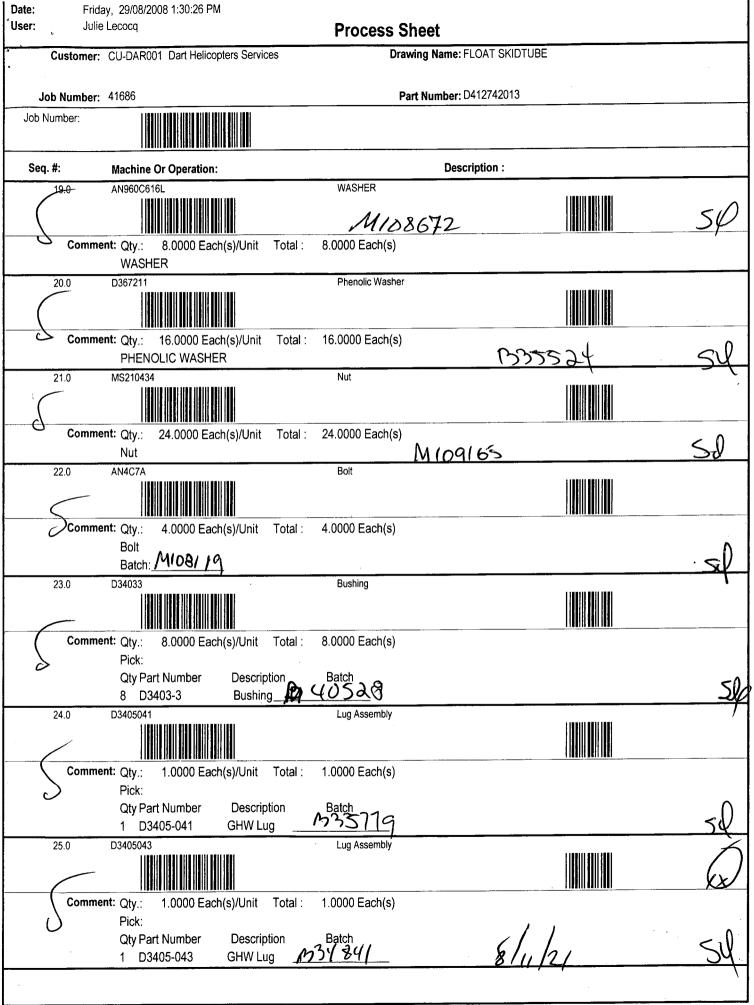
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Friday, 29/08/2008 1:30:26 PM Date: User: Julie Lecocq **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 41686 Job Number: Seq. #: Description: **Machine Or Operation:** BOLT 26.0 AN4C46A Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description 4 AN4C46A Bolt MS210434 Comment: Qty.: 29.0000 Each(s)/Unit Total: 29.0000 Each(s) Pick: **Qty Part Number** 29 MS21043-4 Nut D3407041 Tow Ring 28.0 25 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Oty Part Number** Description Batch **TOW RING** D3407-041 D34173 29.0 Comment: Qty.: 2.0000 Each(s) 2.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description D3417-3 WASHER 2 D34561 30.0 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch M6285 D3456-1 WASHER 1 AN3C37A Comment: Qty.: Total: **BOLT**

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Friday, 29/08/2008 1:30:26 PM Date: User: Julie Lecocq **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 41686 Job Number: Seq. #: Description: **Machine Or Operation:** AN3C40A BOLT 32.0 4106169 Comment: Qty.: 1.0000 Each(s)/Unit 1.0000 Each(s) Total: **BOLT** BOLT AN3C41A 33.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) **BOLT** BOLT AN3C42A 34.0 $\leq a$ M106169 1.0000 Each(6) Comment: Qty.: Total: **BOLT** AN3C43A 35.0 M106228 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) **BOLT** BOLT 36.0 AN3C46A Comment: Qty.: 5.0000 Each(s) 5.0000 Each(s)/Unit Total: **BOLT** AN960C10L 37.0 washer Comment: Qty.: 26.0000 Each(s)/Unit Total: 26.0000 Each(s) washer MS210433 Comment: Qty.: 13.0000 Each(s)/Unit Total: 13.0000 Each(s) Nut QC4 39.0 Comment: INSPECT 100% KITS FOR COMPLETENESS

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DATE	0750	Description of NC			Section B			Verification Approval		Approval
DATE	STEP	Section A	Initial Chief Eng			Sign & Date	Section C		Chief Eng	QC Inspector

Date:

Friday, 29/08/2008 1:30:26 PM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE

Job Number: 41686

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description:

40.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-013

Location: 7

lev 4



41.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/26/

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MVF 08-11-25

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W/O:			WO	RK ORDER CHANG	ES				
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